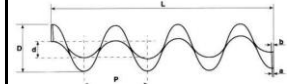


DIMENSIONAL TABLE
FOR CONTINUOUS FLIGHTINGS "SG" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SG" IN ACCIAIO AL CARBONIO



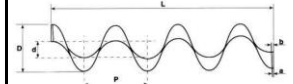
Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.	
	D	Toll.	P	Toll.	d	Toll.			
062001352	115	+ 1,5 - 3,0	120		48,3	+ 0,2 + 3,0	3,5	-10%	
062001086			80				+ 5,0 - 5,0		3,5
062002870			60						3,5
062001344	140	+ 1,5 - 3,0	150	+ 5,0 - 5,0	60,3	+ 0,2 + 3,0	3,5	-10%	
062001085			100				3,5		
062001049			75				3,5		
062001343			150	+ 5,0 - 5,0	60,3	+ 0,2 + 3,0	5,0	-10%	
062001084			100				5,0		
062002684			75				5,0		
062001342	150	+ 1,5 - 3,0	150	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	3,0	-10%	
062001083			100				3,0		
062001048			75				3,0		
062003386			150	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	4,0	-10%	
062003388			100				4,0		
062003390			75				4,0		
062001341	160	+ 1,5 - 3,0	170	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	3,0	-10%	
062001082			113				3,0		
062002874			85				3,0		
062002745			170	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	5,0	-10%	
062003201			113				5,0		
062003203			85				5,0		
062001339	185	+ 1,5 - 3,0	200	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	3,0	-10%	
062001081			133				3,0		
062001046			100				3,0		
062003211			200	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	5,0	-10%	
062003214			133				5,0		
062003215			100				5,0		
062001338	190	+ 1,5 - 3,0	200	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	3,0	-10%	
062001080			133				3,0		
062001045			100				3,0		
062001337			200	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	5,0	-10%	
062001079			133				5,0		
062001857			100				5,0		
062001335	200	+ 1,5 - 3,0	200	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	3,0	-10%	
062001077			133				3,0		
062001323			100				3,0		
062001334			200	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	4,0	-10%	
062002843			133				4,0		
062002729			100				4,0		
062001333			200	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	5,0	-10%	
062003156			133				5,0		
062003158			100				5,0		
062002024			200	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	3,5	-10%	
062002029			133				3,5		
062002028			100				3,5		
062003100	200	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	4,0	-10%			
062003102	133				4,0				
062003104	100				4,0				
062001854	200	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	5,0	-10%			
062003161	133				5,0				
062001873	100				5,0				
062001329	240	+ 1,5 - 3,0	250	+ 10,0 - 10,0	60,3	+ 0,2 + 3,0	5,0	-10%	
062001072			167				5,0		
062002056			125				5,0		
062001327			250	+ 10,0 - 10,0	114,3	+ 0,2 + 3,0	3,0	-10%	
062001070			167				3,0		
062001316			125				3,0		
062001408			250				7,0		



WAMGROUP

DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SG" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
 PER SPIRALI IN CONTINUO TIPO "SG" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.	
	D	Toll.	P	Toll.	d	Toll.			
062002064	250	+1,5 -3,0	167	+10,0 -10,0	114,3	+0,2 +3,0	7,0	-10%	
062002063			125				7,0		
062001325			250					5,0	
062001068			167	+15,0 -15,0	60,3	+0,2 +3,0	5,0	-10%	
062001314			125					5,0	
062003509			250					3,0	
062003511			167	+15,0 -15,0	88,9	+0,2 +3,0	3,0	-10%	
062003513			125					3,0	
062003515			250					4,0	
062003517			167	+15,0 -15,0	88,9	+0,2 +3,0	4,0	-10%	
062003519			125					4,0	
062002209			250					5,0	
062003505			167	+15,0 -15,0	88,9	+0,2 +3,0	5,0	-10%	
062003507			125					5,0	
062002042			250					3,0	
062001066			167	+15,0 -15,0	114,3	+0,2 +3,0	3,0	-10%	
062001874			125					3,0	
062001750			250					4,0	
062001688			167	+15,0 -15,0	114,3	+0,2 +3,0	4,0	-10%	
062003134			125					4,0	
062001631	250					7,0			
062001928	167	+15,0 -15,0	114,3	+0,2 +3,0	7,0	-10%			
062001684	125					7,0			
062001113	290	+3,0 -4,5	300				3,0		
062001065			200	+15,0 -15,0	114,3	+0,2 +3,0	3,0	-10%	
062001313			150					3,0	
062001632			300					6,5	
062002253			200	+15,0 -15,0	114,3	+0,2 +3,0	6,5	-10%	
062001521			150					6,5	
062001110			300					3,0	
062001063			200	+15,0 -15,0	168,3	+0,2 +3,0	3,0	-10%	
062001677			150					3,0	
062002206			300					6,5	
062002038			200	+15,0 -15,0	168,3	+0,2 +3,0	6,5	-10%	
062003372			150					6,5	
062002883	300	+3,0 -4,5	300				3,0		
062001062			200	+15,0 -15,0	114,3	+0,2 +3,0	3,0	-10%	
062002885			150					3,0	
062003109			300					4,0	
062003111			200	+15,0 -15,0	114,3	+0,2 +3,0	4,0	-10%	
062003113			150					4,0	
062001109			300					7,0	
062001061			200	+15,0 -15,0	114,3	+0,2 +3,0	7,0	-10%	
062001311			150					7,0	
062001747			300					3,0	
062002200			200	+15,0 -15,0	168,3	+0,2 +3,0	3,0	-10%	
062002147			150					3,0	
062001753			300					4,0	
062003116			200	+15,0 -15,0	168,3	+0,2 +3,0	4,0	-10%	
062003118			150					4,0	
062001939			300					7,0	
062002118			200	+15,0 -15,0	168,3	+0,2 +3,0	7,0	-10%	
062002780			150					7,0	
062001104			350				4,0		
062002887			233	+15,0 -15,0	114,3	+0,3 +4,0	4,0	-10%	
062002889			175					4,0	
062001103			350					5,0	
062001058			233	+15,0 -15,0	114,3	+0,3 +4,0	5,0	-10%	



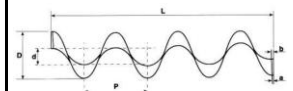
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DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SG" TYPE IN CARBON STEEL
TABELLA DIMENSIONALE
PER SPIRALI IN CONTINUO TIPO "SG" IN ACCIAIO AL CARBONIO



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.		
	D	Toll.	P	Toll.	d	Toll.				
062002704	350	+ 3,0 - 4,5	175				5,0			
062001102			350				7,0			
062001057			233	+ 15,0 - 15,0	114,3	+ 0,3 + 4,0	7,0	-10%		
062003182			175				7,0			
062001754			350				4,0			
062001056			233	+ 15,0 - 15,0	168,3	+ 0,3 + 4,0	4,0	-10%		
062001755			175				4,0			
062001100			350				5,0			
062003124			233	+ 15,0 - 15,0	168,3	+ 0,3 + 4,0	5,0	-10%		
062002071			175				5,0			
062003184			350				7,0			
062002813			233	+ 15,0 - 15,0	168,3	+ 0,3 + 4,0	7,0	-10%		
062002811			175				7,0			
062001472			370	+ 3,0 - 4,5	350				3,0	
062001473					233	+ 15,0 - 15,0	114,3	+ 0,3 + 4,0	3,0	-10%
062001579	175						3,0			
062001656	350						6,0			
062003233	233	+ 15,0 - 15,0			114,3	+ 0,3 + 4,0	6,0	-10%		
062003235	175						6,0			
062001511	350						3,0			
062001575	233	+ 15,0 - 15,0			168,3	+ 0,3 + 4,0	3,0	-10%		
062001512	175						3,0			
062002031	350						7,0			
062002032	233	+ 15,0 - 15,0			168,3	+ 0,3 + 4,0	7,0	-10%		
062003240	175						7,0			