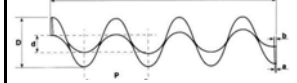




DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SF" TYPE IN STAINLESS STEEL
TABELLA DIMENSIONALE
 PER SPIRALI IN CONTINUO TIPO "SF" IN ACCIAIO INOSSIDABILE



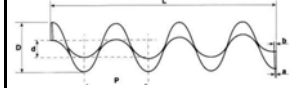
Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062005562 062005563 -	40	+1,0 -2,0	40	+3,0 -3,0	20	+0,1 +2,0	3,9	-10%
30			3,8					
062005564 062005565 -	45	+1,0 -2,0	45	+3,0 -3,0	25	+0,1 +2,0	3,8	-10%
30			3,7					
062005566 062005568 -	50	+1,0 -2,0	50	+3,0 -3,0	20	+0,1 +2,0	3,7	-10%
35			3,6					
062005569 062005570 -			50				3,9	
062005571 062005572 -	55	+1,0 -2,0	55	+3,0 -3,0	25	+0,1 +2,0	3,8	-10%
35			3,7					
062005573 062005574 -			55				3,9	
062005575 062005576 062005577	60	+1,0 -2,0	60	+3,0 -3,0	20	+0,1 +2,0	3,7	-10%
40			3,6					
30			3,5					
062005578 062005579 062005580	60	+1,0 -2,0	60	+3,0 -3,0	30	+0,1 +2,0	3,8	-10%
40			3,7					
30			3,6					
062005581 062005582 062005583	65	+1,0 -3,0	65	+3,0 -3,0	25	+0,1 +2,0	3,7	-10%
45			3,6					
35			3,5					
062005584 062005585 062005586	65	+1,0 -3,0	65	+3,0 -3,0	35	+0,1 +2,0	3,8	-10%
45			3,7					
35			3,6					
062005587 062005588 062005589	70	+1,0 -3,0	70	+3,0 -3,0	30	+0,1 +2,0	3,6	-10%
50			3,5					
35			3,4					
062005590 062005591 062005592	70	+1,0 -3,0	70	+3,0 -3,0	40	+0,1 +2,0	3,8	-10%
50			3,7					
35			3,6					
062005593 062005594 062005595	75	+1,0 -3,0	75	+3,0 -3,0	25	+0,1 +2,0	3,3	-10%
50			3,2					
40			3,1					
062005596 062005597 062005598	75	+1,0 -3,0	75	+3,0 -3,0	35	+0,1 +2,0	3,5	-10%
50			3,4					
40			3,3					
062005599 062005600 062005601	80	+1,0 -3,0	80	+3,0 -3,0	30	+0,1 +2,0	3,4	-10%
55			3,3					
40			3,2					
062005602 062005603 062005604	80	+1,0 -3,0	80	+3,0 -3,0	40	+0,1 +2,0	3,5	-10%
55			3,4					
40			3,3					
062005605 062005606 062005607	80	+1,0 -3,0	80	+3,0 -3,0	50	+0,1 +2,0	3,8	-10%
55			3,7					
40			3,6					
062005608 062005609 062005610	80	+1,0 -3,0	80	+3,0 -3,0	60	+0,1 +2,0	3,9	-10%
55			3,8					
40			3,7					
062005611			85				3,2	



WAMGROUP

DIMENSIONAL TABLE

FOR CONTINUOUS FLIGHTINGS "SF" TYPE IN STAINLESS STEEL
TABELLA DIMENSIONALE
 PER SPIRALI IN CONTINUO TIPO "SF" IN ACCIAIO INOSSIDABILE



Code - Codice	Ext. Diam. - Diam. Est.		Pitch - Passo		Int. Diam. - Diam. Int.		Sptn (nom.)	Toll.
	D	Toll.	P	Toll.	d	Toll.		
062005612 062005613	85	+ 1,0 - 3,0	60	+ 3,0 - 3,0	25	+ 0,1 + 2,0	3,1	-10%
062005614 062005615 062005616			45		35	+ 0,1 + 2,0	3,0	
062005617 062005618 062005619	90	+ 1,5 - 3,0	85	+ 3,0 - 3,0			3,4	
062005620 062005621 062005622			60	+ 4,0 - 4,0	30	+ 0,1 + 2,0	3,3	-10%
062005623 062005624 062005625	90	+ 1,5 - 3,0	45		40	+ 0,1 + 2,0	3,2	
062005626 062005627 062005628			90	+ 4,0 - 4,0	50	+ 0,1 + 2,0	3,7	-10%
062005629 062005630 062005631	95	+ 1,5 - 3,0	60	+ 4,0 - 4,0	60	+ 0,1 + 2,0	3,5	-10%
062005632 062005633 062005634			90	+ 4,0 - 4,0	25	+ 0,1 + 2,0	3,4	
062005635 062005636 062005637	100	+ 1,5 - 3,0	95	+ 4,0 - 4,0	50	+ 0,1 + 2,0	3,1	-10%
062005638 062005639 062005640			95	+ 4,0 - 4,0	35	+ 0,1 + 2,0	3,2	-10%
062005641 062005642 062005643	100	+ 1,5 - 3,0	100	+ 4,0 - 4,0	40	+ 0,1 + 2,0	3,0	
			70	+ 4,0 - 4,0	50	+ 0,1 + 2,0	3,4	-10%
	100	+ 1,5 - 3,0	50		60	+ 0,1 + 2,0	3,3	
			100	+ 4,0 - 4,0	50	+ 0,1 + 2,0	3,5	-10%
	100	+ 1,5 - 3,0	70	+ 4,0 - 4,0	60	+ 0,1 + 2,0	3,6	-10%
			50		50	+ 0,1 + 2,0	3,4	